

Abstract of the Disclosure

Thermal inkjet inks having at least about 4 percent by weight pigment, a dispersant having moieties of methacrylic acid, poly(propylene glycol)-4-nonylphenyl ether acrylate and poly(ethylene glycol) 2,4,6-tris-(1-phenylethyl) phenyl) ether methacrylate; a humectant and a surfactant, preferably ethoxylated 2,4,7,9-tetramethyl 5 decyn-4,7-diol.